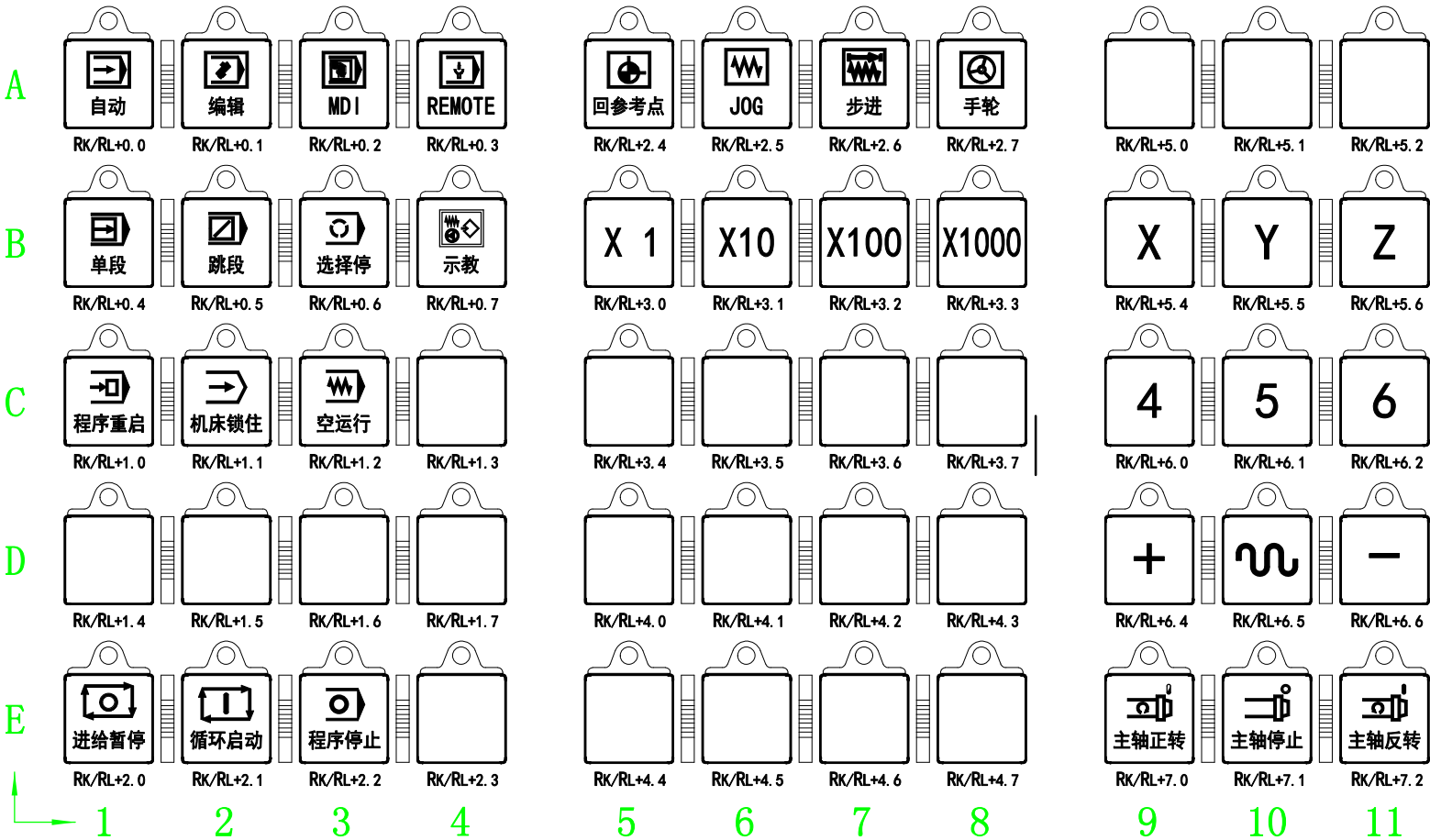
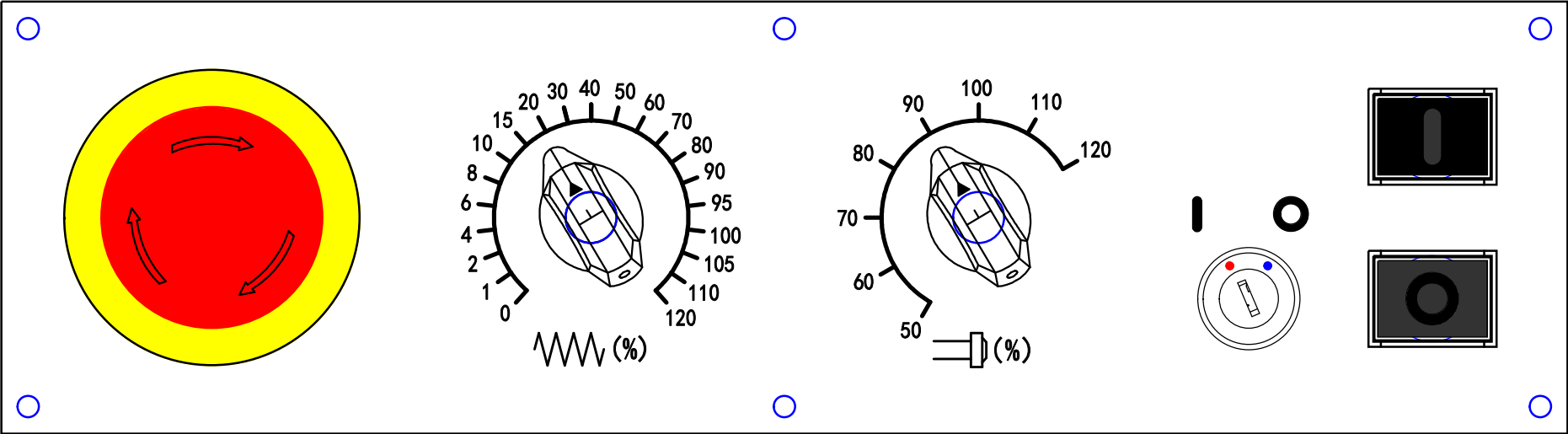


P05面板 (BFE-P05-C243) 按键地址分配\_290×160mm



子面板A1 (BFE-P05-C244) 地址分配\_290×80mm



CA1手动速率/进给倍率接线表

| 地址 | 倍率     | 0   | 1 | 2 | 4 | 6 | 8 | 10 | 15 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 95 | 100 | 105 | 110 | 120 |
|----|--------|-----|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|
| A  | Xm+1.0 |     | ● | ● |   |   | ● | ●  |    |    | ●  | ●  |    |    | ●  | ●  |    |    | ●   | ●   |     | ●   |
| F  | Xm+1.1 |     |   | ● | ● | ● | ● |    |    |    | ●  | ●  | ●  | ●  | ●  |    |    |    |     | ●   | ●   | ●   |
| B  | Xm+1.2 |     |   |   |   | ● | ● | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  |    |    |    |     | ●   | ●   | ●   |
| E  | Xm+1.3 |     |   |   |   |   |   |    |    | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●  | ●   | ●   | ●   | ●   |
| C  | Xm+1.4 |     |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    | ●  | ●   | ●   | ●   | ●   |
| G  | Xm+1.7 |     | ● |   | ● |   | ● |    | ●  |    |    |    | ●  |    | ●  |    | ●  |    | ●   |     | ●   | ●   |
| D  |        | 公共端 |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |

CA2主轴转速倍率接线表

| 地址 | 倍率     | 50  | 60 | 70 | 80 | 90 | 100 | 110 | 120 |
|----|--------|-----|----|----|----|----|-----|-----|-----|
| A  | Xm+1.5 |     | ●  | ●  |    |    | ●   | ●   |     |
| F  | Xm+1.6 |     |    | ●  | ●  | ●  | ●   |     |     |
| B  | Xm+1.7 |     |    |    |    | ●  | ●   | ●   | ●   |
| E  | Xm+2.5 |     |    |    |    |    | ●   |     |     |
| C  | Xm+1.3 |     | ●  |    | ●  |    | ●   |     | ●   |
| D  |        | 公共端 |    |    |    |    |     |     |     |

CB3插座接线表

| A排  | 功能     | 键名 | 备注   | B排  | 功能   | 键名 | 备注 |
|-----|--------|----|------|-----|------|----|----|
| A01 | BON    |    |      | B01 | EOFF |    |    |
| A02 | COM    |    |      | B02 | COM  |    |    |
| A03 | Xm+2.4 |    | 急停   | B03 | 24V  |    |    |
| A04 | Xm+2.6 |    | 程序保护 | B04 | 24V  |    |    |
| A05 |        |    |      | B05 |      |    |    |

| A排  | 功能        | 键名 | 备注   | B排  | 功能   | 键名 | 备注 |
|-----|-----------|----|------|-----|------|----|----|
| A01 | BON       |    |      | B01 | EOFF |    |    |
| A02 | COM       |    |      | B02 | COM  |    |    |
| A03 | $X_m+2.4$ |    | 急停   | B03 | 24V  |    |    |
| A04 | $X_m+2.6$ |    | 程序保护 | B04 | 24V  |    |    |
| A05 |           |    |      | B05 |      |    |    |

| 地址 | 倍率                  | 0 | 1 | 2 | 4 | 6 | 8 | 10 | 15 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 95 | 100 | 105 | 110 | 120 |
|----|---------------------|---|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|
| A  | $X_{\text{in}}+1.0$ |   | ● | ● |   |   | ● | ●  |    |    | ●  | ●  |    |    | ●  | ●  |    |    | ●   | ●   |     |     |
| F  | $X_{\text{in}}+1.1$ |   | ● |   | ● |   | ● |    |    |    | ●  | ●  | ●  |    | ●  |    |    |    |     |     | ●   | ●   |
| E  | $X_{\text{in}}+1.2$ |   |   |   | ● | ● | ● | ●  | ●  | ●  | ●  | ●  | ●  | ●  |    |    | ●  |    |     | ●   | ●   | ●   |
| C  | $X_{\text{in}}+1.3$ |   |   |   |   |   |   |    |    | ●  | ●  | ●  | ●  | ●  |    | ●  | ●  |    |     | ●   | ●   | ●   |
| G  | $X_{\text{in}}+1.4$ |   |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    | ●  | ●   | ●   | ●   | ●   |
| D  | $X_{\text{in}}+1.7$ |   | ● |   | ● |   | ● |    | ●  |    |    |    | ●  |    | ●  |    | ●  |    | ●   |     | ●   |     |

| 地址 | 倍率       | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 |
|----|----------|----|----|----|----|----|-----|-----|-----|
| A  | $Xm+1.5$ |    | ●  |    |    |    | ●   | ●   |     |
| F  | $Xm+1.6$ |    |    | ●  | ●  | ●  | ●   |     |     |
| B  | $Xm+1.7$ |    |    |    |    | ●  |     | ●   | ●   |
| E  | $Xm+2.5$ |    |    |    |    |    |     |     |     |
| C  | $Xm+1.3$ |    | ●  |    |    |    | ●   |     | ●   |

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| A排  | 功能              | 键名 | 备注   | B排  | 功能   | 键名 | 备注 |
|-----|-----------------|----|------|-----|------|----|----|
| A01 | EOB             |    |      | B01 | EOFF |    |    |
| A02 | COM             |    |      | B02 | COM  |    |    |
| A03 | $\bar{X}_m+2.4$ |    | 急停   | B03 | 24V  |    |    |
| A04 | $\bar{X}_m+2.6$ |    | 程序保护 | B04 | 24V  |    |    |
| A05 |                 |    |      | B05 |      |    |    |

| 地址 |               | 倍率  |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |  |
|----|---------------|-----|---|---|---|---|---|----|----|----|----|----|----|----|----|----|----|----|-----|-----|-----|-----|--|
|    |               | 0   | 1 | 2 | 4 | 6 | 8 | 10 | 15 | 20 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 95 | 100 | 105 | 110 | 120 |  |
| A  | $X_m \pm 1.0$ |     | ● | ● |   |   | ● | ●  |    |    | ●  | ●  |    |    | ●  | ●  |    |    | ●   | ●   |     |     |  |
| B  | $X_m \pm 1.1$ |     |   | ● |   | ● |   |    |    |    |    | ●  | ●  |    | ●  | ●  |    |    |     | ●   | ●   |     |  |
| F  | $X_m \pm 1.2$ |     |   |   |   | ● | ● | ●  |    | ●  | ●  | ●  | ●  |    |    |    |    |    |     |     | ●   | ●   |  |
| E  | $X_m \pm 1.3$ |     |   |   |   |   | ● |    | ●  |    |    |    | ●  | ●  |    | ●  | ●  |    |     |     | ●   | ●   |  |
| C  | $X_m \pm 1.4$ |     |   |   |   |   |   |    |    | ●  | ●  | ●  | ●  |    | ●  | ●  | ●  |    |     | ●   | ●   | ●   |  |
| G  | $X_m \pm 1.7$ |     | ● |   | ● |   | ● |    | ●  |    |    |    | ●  |    | ●  |    | ●  |    |     |     | ●   | ●   |  |
| D  |               | 公共端 |   |   |   |   |   |    |    |    |    |    |    |    |    |    |    |    |     |     |     |     |  |

| 地址 |          | 倍率 |    |    |    |    |     |     |     |
|----|----------|----|----|----|----|----|-----|-----|-----|
|    |          | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 |
| A  | $Xm+1.5$ |    | ●  | ●  |    |    | ●   | ●   |     |
| F  | $Xm+1.6$ |    |    | ●  | ●  | ●  | ●   |     |     |
| B  | $Xm+1.7$ |    |    |    |    | ●  | ●   | ●   | ●   |
| E  | $Xm+2.5$ |    |    |    |    |    | ●   |     |     |
| C  | $Xk+1.3$ |    | ●  |    |    |    | ●   |     | ●   |
| D  |          |    |    |    |    |    |     |     |     |

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